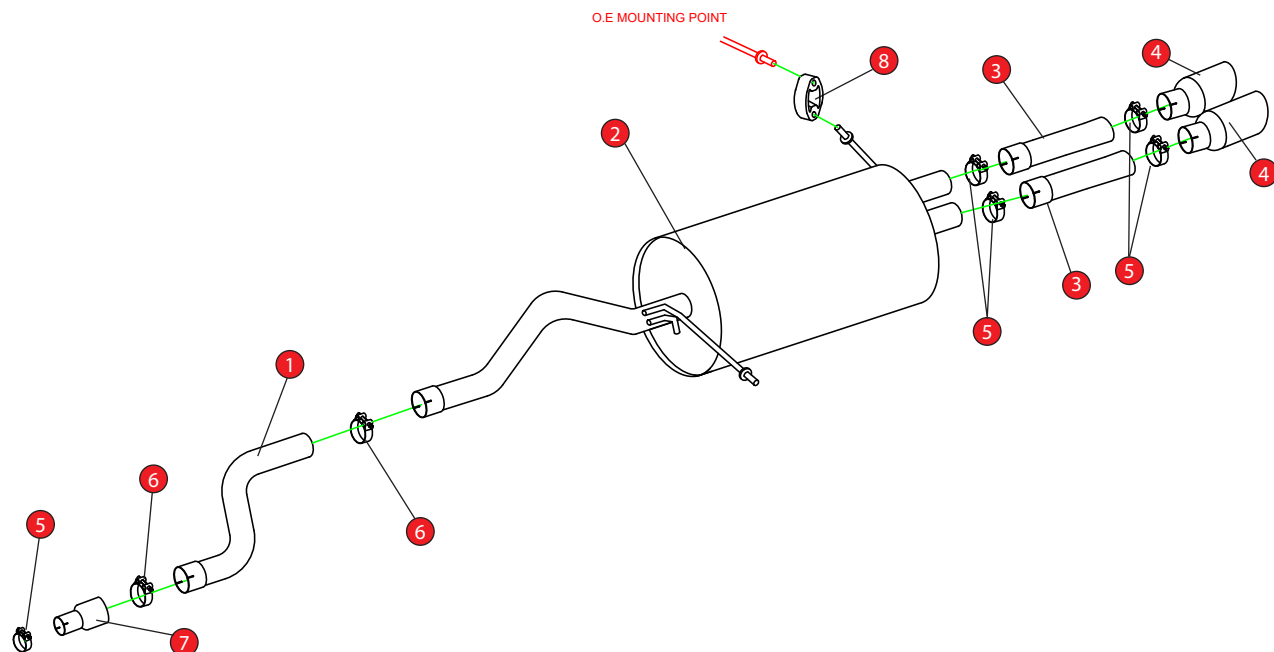


CAR	Ford Fiesta Ecoboost 1.0 (100/125/140 PS)	PART NO.	SFDB078
YEAR	2013-2017	FIT KITS	216FK
NOTES	Where not supplied use O.E Fittings.	FEATURES	Pipe diameter:- 63.5mm/ 2 1/2"



NO.	PART NO.	DESCRIPTION	QTY
1	1214FD	Link Pipe	1
2	1215FD	Rear Silencer	1
3	1333FD	Trim Pipe	2
4	Z023.10130	Daytona Trim 110mm Long	2
Fit Kit			
5	Z016.10002	51-55mm Clamp	5
6	Z016.10064	65mm H/D Clamp	2
7	AD77	Adaptor	1
8	Z016.10057	Hanging Rubber	1

DATE	21/12/2023
ISSUE	00
AUTHORISED	S Shipley

NOTE: ENSURE SCORPION SYSTEM IS CLEAR OF MOVING PARTS AND ALL ORIGINAL FUNCTIONS WORK CORRECTLY.

Checked By _____

Case 9

CAR	Ford Fiesta Ecoboost 1.0 (100/125/140 PS)	PART NO.	SFDB078
YEAR	2013-2017	FIT KITS	216FK
NOTES	Where not supplied use O.E Fittings.	FEATURES	Pipe diameter:- 63.5mm/ 2 1/2"

CONTINUED FROM OVERLEAF:



A) To fit the Scorpion rear silencer you will need to cut the O.E centre section. Carefully remove this and accurately measure 490mm from the bracket as shown in figure A and carefully cut the pipe work. Once cut clean and de-bur the cut end. Re-attach the centre section to the car and follow the line diagram on the previous page.